REC'D NOV 12 1987

MATERIAL SAPETY DATA SHEET FOR COATINGS, RESINS, AND RELATED MATERIALS REPLACES NPCA 1-82

MANUFACTURER'S NAME

- EMERGENCY TELEPHONE NO.

Crown Metro Aerospace Coatings, Inc.

803-277-1870

P. O. Box 5695

Greenville, S. C. 29606 DATE OF PREPARATION

INFORMATION TELEPHONE NO.

803-277-1870

SECTION I - PRODUCT IDENTIFICATION

PRODUCT NUMBER 16-F2-90 (BASE) / EC-123 (CURING SOLUTION) Mix Ratio: 1 to 1 By Volume

PRODUCT NAME Flat Black Enamel, DN-7803

PRODUCT CLASS Epoxy

Specification: DPM 110

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INGREDIENT	PERCENT .OCCUPATIONAL		VAPOL
•	(WEIGHT)	EXPOSURE LIMITS TLV (ppm) PEL	PR251 mm.Hg € 21
Base Component: Epoxy Resin Carbon Black Talc Xylene Methyl Ethyl Ketone 2 Ethoxyethylacetate 2 Butoxyethanol	<15 < 5 <15 < 5 < 5 < 15 < 5	NE 3.5 mg./cu.m.(respirable dust) 2 mg./cu.m.(respirable dust) 100 200 10 25	KA KA KA 21 75 2 .5
Curing Solution: Organic Amine Complex Toluene Xylene n Butyl Alcohol Methyl Ethyl Ketone Methyl Isobutyl Ketone 2 Butyoxyethanol	< 5 <10 <15 <10 < 5 < 5	NE 100 100 50 200 100 25	NA 22 21 5.5 75 40
NA = Not Applicable	NE = N	ot Established ,	

SECTION III - PHYSICAL DATA

BOILING RANGE 170°F-340°F -VAPOR DENSITY XXHEAVIER DLIGHTER THAN AIR EVAPORATION RATE DEASTER WESLOWER THAN ETHER65% VOLATILE VOLUME 8.75Gal WT/GAL

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLAMMABILITY CLASSIFICATION

OSHAClass IB FLASH POINT 230 TCCLEL 1. DOT Paint, Flammable Liquid, (UN1263)

EXTINGUISHING MEDIA: MILINGOLUMINO MILIONOLI MICO2 MORY CHEMICAL MATER FOG E CTHES

FOAM UNUSUAL FIRE AND EXPLOSION HADARDS: Keep containers tightly closed. Isolate from heat, sparks, electrical equipment and open flame. Closed containers may explode when Dexposed to extreme heat. Application to hot surfaces requires special precautions. Self contained breathing apparatus should be worn by firefighters. During emergency conditions, overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain medical attention.

SPECIAL FIREFIGHTING PROCEDURES: Water spray may be ineffective. If water is used, fog nozzles are preferred. Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion when exposed to extreme heat.

SECTION V - HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE: Can cause irritation to skin, eyes, and respiratory tract. Symptoms may be watering of eyes, dryness of throat, coughing, headache, tightness in chest or burning sensation. Allergic reactions may occur in some individuals. Headache, dizziness or nausea may be experienced by some as a result of exposure to solvents.

MEDICAL CONDITIONS PRONE TO AGGRAVATION BY EXPOSURE: Persons with asthmatic type conditions, chronic bronchitis or other chronic respiratory diseases or recurrent skir eczema or sensitization should be excluded from working with this product.

PRIMARY ROUTE(S) OF ENTRY: &DERMAL MINHALATION

_INGESTION

EMERGENCY AND FIRST AID PROCEDURES: Eve Contact: Flush with water for 15 minutes. Consult physician. Skin Contact: Wash affected area with soap and water. Remove contaminated clothing. Consult physician. <u>Innalation</u>: Remove to fresh air. Consult physician. <u>Ingestion</u>: Drink water to dilute. Do not induce vomiting. Consult physician.

SECTION VI - REACTIVITY DATA

STABILITY DUNSTABLE & STABLE

HAZARDOUS POLYMERIZATION DMAY OCCUR WILL NOT OCCUR HAZARDOUS DECOMPOSITION PRODUCTS By Fire - CO, CO2, nitrogen oxides and aldehydes or acids from incomplete combustion. CONDITIONS TO AVCID: Temperatures above maximum storage temperature. Avoid exposure to heat, sparks, or open flames.

INCOMPATIBILITY (MATERIALS TO AVOID)

Avoid contact with strong oxidizing agents.

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SECTION VII - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Evacuate non essential personnel. Remove all sources of ignition (sparks, flames, hot surfaces). Ventilate the area. Equip clean up crew with self contained breathing apparatus. Dike spill. Cover with sawdust, vermiculite, Fuller's earth. Collect material in open containers. WASTE DISPOSAL METHOD

Conform to federal, state, and local regulations. Empty containers must be handled carefully due to product residue and flammable solvent vapor.

SECTION VIII - SAFE HANDLING AND USE INFORMATION

RESPIRATORY PROTECTION: In outdoor or open areas use NIOSH approved mechanical filter respirator. In restricted ventilation areas, use NIOSH approved chemical/mechanical filters to remove vapor and particulates. In confined areas use NIOSH approved air line type respirators or hoods.

VENTILATION: Must be sufficient in volume and pattern to keep contaminant concentration below TLV (NIOSH) or PEL (OSHA).

PROTECTIVE GLOVES: Required, butyl rubber recommended.

EYE PROTECTION: Required. Use goggles, face shields or safety eyewear with sideshields.

OTHER PROTECTIVE EQUIPMENT: Protective creams where skin contact is likely. HYGIENIC PRACTICES: Wash hands before eating or using bathroom. Remove and wash contaminated clothing before reuse. Wear chemical resistant boots.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Do not store above 100°F. Store large quantities only in buildings designed to comply with OSHA 1910.106. Keep containers closed and upright to prevent leakage. Do not store or use near heat, sparks, or flames.

OTHER PRECAUTIONS: Avoid prolonged or repeated contact with vapor or spray mist during application or curing.